

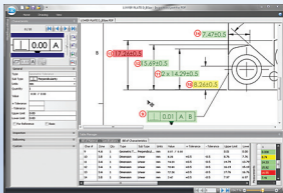


INSPECTION XPERT

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AS9102 Fast Article Inspection Report												
Form 3: Characteristic Accountability, Verification and Compatibility Evaluation										Lower Flange		
1. Part Number				2. Part Name				3. Part Name				
PART-MFG-221-485												
Inspection / Test Results												
S. Char. No.	A. Ref. Location	I. Char. Designer	B. Requirement	Re. Unit	Re. Upper Limit	Re. Lower Limit	S. Results	Re. Design'd Feat	Re. Non-Conformance Number			
1	A3		CH10	in	0.002	0	0.001	Gage 007				
2	G9		0.010	in	0.27	0.25	0.265	Calipers				
3	G9		0.010	in	0.02	0	0.010	Profilometer				
4	B4		0.010	in	0.01	0	0.005	Gage 010				
5	A2		0.010	in	2.895	2.955	2.951	CMM				
6	A2		0.010	in	3.209	3.262	3.260	CMM				
7	A1		0.010	in	3.563	3.496	3.492	CMM				
8	C5		0.010	in	0.005	0	0.002	Gage 010				
9	C5		0.010	in	0.17	0.73	0.710	Calipers				
10	F6		0.010	in	0.1	0.66	0.677	Calipers				
12	F5		0.010	in	0.345	0.305	0.323	Calipers				
13	F4		0.010	in	0.2915	0.2005	0.200	Go /No-Go				
14	G3		0.010	in	0.02	0	0.010	Go /No-Go				
15.1	G3		0.010	in	0.4065	0.4055	0.404	Go /No-Go				
15.2	G2		0.010	in	0.5655	0.5655	0.565	Go /No-Go				
16	H1		0.010	in	0.02	0	0.010	CMM				

The signature indicates that all characteristics are accounted for, meet drawing requirements or are properly

12. Prepared By _____ 13. Date _____

InspectionXpert Corporation
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